



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200

ASAP

**D412-702-303**  
**Job Sheet 178838**



**Part No:** D412-702-303

**Job Qty:** 1 ea

**Part Name:** Harness Assembly



**Part Weight:** 0 lbs

**Status:** Scheduled

**Priority:** Medium

**Job Created:** 6/8/18

**Job Tracking No:**

**Due Date:** 6/15/18

**Created By:** Marie Lajeunesse

**Type:** SOLD

**Description:**

**Note:** DWG ICA-Dd412-702 REV 6 IPP Rev:A new issue DD 10.04.30 verified:EC

**Ship Via:**

### Bill of Materials

### Job Routing

| Op No | Operation          | Qty   | Start Date | Due Date | Standard  |         | Workcenter/Supplier   |           | Sign-off    |
|-------|--------------------|-------|------------|----------|-----------|---------|-----------------------|-----------|-------------|
|       |                    |       |            |          | Setup hrs | Run Hrs | Workcenter / Supplier | Lead Time |             |
| 90    | Start up Operation | 1 Ea  | 6/15/18    | 6/15/18  | 0.00      | 0.00    | Start Up Small Fab-3  |           | JUN 15 2018 |
| 100   | Small Fab          | 1 pcs | 6/15/18    | 6/15/18  | 0.00      | 0.18    | Small Fab-6           |           | DAS 38      |
| 110   | QC                 | 1 pcs | 6/15/18    | 6/15/18  | 0.00      | 0.00    | QC5                   |           | 21 18 06 G  |
| 120   | Packaging          | 1 pcs | 6/15/18    | 6/15/18  | 0.00      | 0.00    | Packaging3-2          | ST468 88  | JUN 19 2018 |
| 130   | QC21-FG            | 1 Ea  | 6/15/18    | 6/15/18  | 0.00      | 0.00    | QC21                  |           | 21 18 06 G  |

Part Op 100 - Assemble as per dwg ICA D412-702 p.49

Descriptions: 120 - Identify with P/N & CHG# and pack for shipping as per PPP D412-702-303 CHG001 Location: \_\_\_\_\_ PPP  
Rev: \_\_\_\_\_

### Job BOM

| Part / Item   | Component Name   | Quantity    | Operation             | Container   |
|---------------|------------------|-------------|-----------------------|-------------|
| D3573-8       | Adapter          | 1 Ea (1 ea) | 90-Start up Operation | 917 202     |
| D4088-041     | Shoulder Harness | 1 Ea (1 ea) | 90-Start up Operation | 3055591     |
| MS21042L3     | Nut              | 4 Ea (4 ea) | 90-Start up Operation | 5075328     |
| MS24693-S272  | Screw            | 4 Ea (4 ea) | 90-Start up Operation | 3044219     |
| NAS1149D0316J | Washer           | 4 Ea (4 ea) | 90-Start up Operation | 641134502.2 |

### Job Allocations

| Operation             | Component Part | Required | Inventory | Allocated |
|-----------------------|----------------|----------|-----------|-----------|
| 90-Start up Operation | D3573-8        | 1        | 1         | 0         |
|                       | D4088-041      | 1        | 12        | 0         |
|                       | MS21042L3      | 4        | 1,637     | 0         |
|                       | MS24693-S272   | 4        | 141       | 0         |
|                       | NAS1149D0316J  | 4        | 689       | 0         |

### Part Specifications

Specifications could not be found.

Plex 6/14/18 12:39 PM Dart.lajeunesse.marie

3896



Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
CANADA  
TEL.: 1 613 632-5200  
Email: sales@dartaero.com  
www.dartaerospace.com

Container No: S081527



Part: D412-702-303

Job No: 178838

Serial No/Batch: S081527

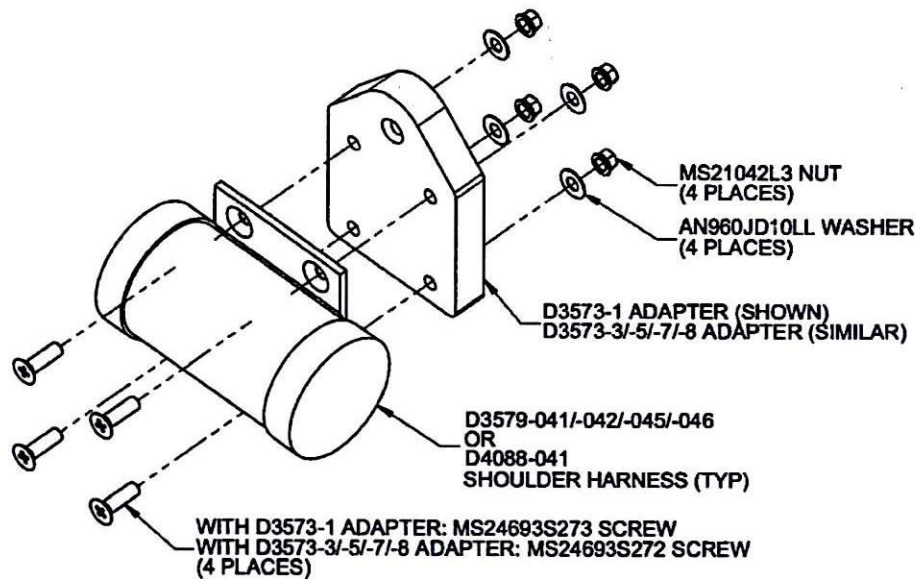
Revision: 6

Inspector:

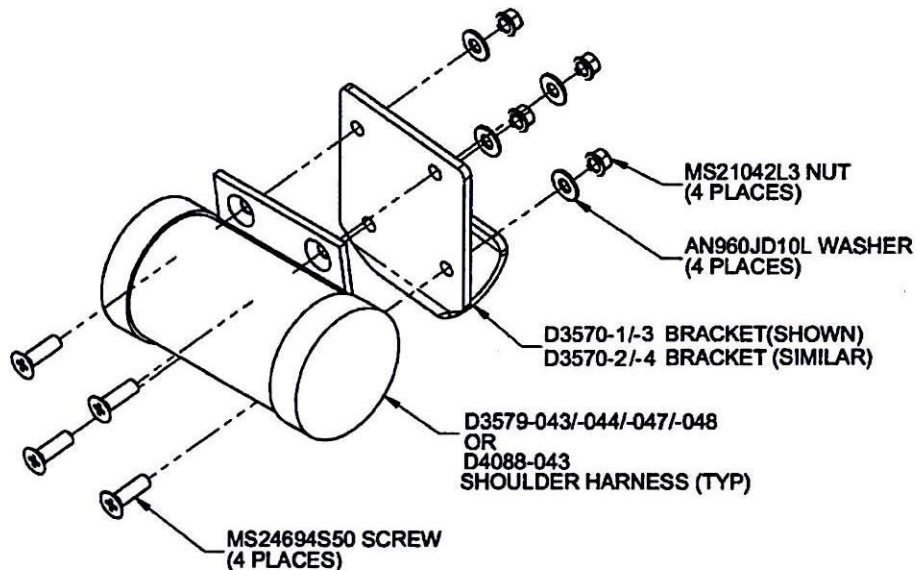
Exp Date:

Instructions:

Date: 06/15/18



**DETAIL 'K' D412-702-101A/-103A/-105A/-107A/-109A/-115A/-117A AND  
D412-702-101B/-103B/-105B/-107B/-109B/-115B/-117B OR -301/-303/-305/-  
307/-309/-315/-317 HARNESS ASSEMBLIES**



**DETAIL 'L' D412-702-111A/-111B/-113A/-113B OR -311/-313/-321/-323 HARNESS ASSEMBLIES**

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**25-00-00**